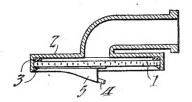
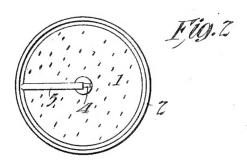
T. A. EDISON. PHONOGRAPHIC APPARATUS. APPLICATION FILED NOV. 3, 1909.

1,036,470.

Patented Aug. 20, 1912.

Fig. I





Thank D. Lewis

Thomas A. Edward Frank To. Brey J.

UNITED STATES PATENT OFFICE.

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PHONOGRAPHIC APPARATUS.

1,036,470.

Specification of Letters Patent.

Patented Aug. 20, 1912.

Application filed November 3, 1909. Serial No. 526,036.

To all whom it may concern:

Be it known that I, THOMAS A. EDISON, a citizen of the United States, and a resident of Llewellyn Park, West Orange, in the 5 county of Essex and State of New Jersey, have invented certain new and useful Improvements in Phonographic Apparatus, of which the following is a description.

My invention relates to phonographic ap-10 paratus, and the object thereof is to provide a diaphragm adapted to be used in a sound recorder or reproducer, but particularly in the former, and having such qualities as to cause it to vibrate truly in accordance with 15 the sound waves to be recorded or reproduced, when mounted in a suitable sound recorder or reproducer.

My invention also consists in a sound recorder or reproducer having such a dia-

20 phragm as an element thereof.

It has heretofore been proposed to manufacture diaphragms from a large number of substances, among which copper and other metals, glass, mica, felt, fiber, paper stock 25 and thin wood may be mentioned. None of these substances possesses all the attributes necessary for the perfect diaphragm. In the case of diaphragms made from substances which do not occur in nature in such 30 a form that they can be directly used for the purpose, as metals, glass, etc., internal and local stresses are bound to occur, so that the thin elastic disk constituting the diaphragm necessarily has an uneven and 35 buckled surface, each minute buckle or portion of different tension vibrating independently when the disk is vibrated as a diaphragm resulting in the production of foreign noises. In the case of mica, the struc-40 ture is such that the best results can not be obtained. In the case of wood, birch bark, etc., the grain and natural formation of the same render them unable to vibrate in perfect accordance with the sound waves to be 45 recorded or reproduced.

I overcome the difficulties above noted by the use of cork as a diaphragm material. Cork is a substance which is absolutely free from internal stresses or distortions, and 50 which is not striated or foliated, or other-

wise rendered uneveninits structure. Preferably, the diaphragm is cut from a section of the bark taken at right angles to the di-

ameter of the tree, so that the small holes or pits which are found in cork, and which 55 extend radially outward when the bark is in position on the tree, will extend transversely of the diaphragm. A cork may be obtained in which these openings are very fine and slight, and this material should be 60 used for the manufacture of diaphragms. If diaphragms are made from cork of poorer quality, in this respect, having a number of holes or air passages extending therethrough, the proper operation of the dia- 65 phragm will be interfered with. The diaphragm should be sufficiently thick to have the requisite firmness. I have obtained the best results with a diaphragm having a thickness of at least one-sixteenth of an 70 inch.

Reference is hereby made to the accompanying drawings, forming part of this

specification, in which-

Figure 1 represents a central vertical sec- 75 tion through a phonograph recorder embodying my invention. Fig. 2 is a bottom plan view thereof.

In the drawings, the diaphragm 1 is mounted in the sound box 2 between gaskets 80 3 or in any other well known manner. The recording stylus 4 is mounted in a holder 5 which is attached to the center of diaphragm 1 in a well known manner.

Having now described my invention, what 85 I claim and desire to protect by Letters Pat-

ent is as follows:

In apparatus of the class described, the combination with a phonographic sound box, of a cork diaphragm mounted therein 90 and firmly secured thereto adjacent its periphery, a stylus, and means for connecting said stylus to said diaphragm, said diaphragm being free from large pits or openings, being cut on a section substantially at 95 right angles to the direction of the pits therein, and having sufficient thickness to be firm and substantially free from air passages therethrough, substantially as de-

This specification signed and witnessed this 1st day of November 1909.

THOS. A. EDISON.

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Witnesses:

DYER SMITH, JOHN M. CANFIELD.